MACHINE PARK

- ***LOAD ELEVATOR***
  - Nr. 1 bridge crane for 5 tons
  - Nr. 4 bridge cranes for 10 tons
  - Nr. 2 bridge cranes for 15 tons
  - Nr. 1 jib crane for 300 kg
  - Nr. 1 forklift truck for 4 tons
  - Nr. 1 forklift truck for 5 tons
  - Nr. 2 positioners for 3 tons
  - Nr. 2 couples of pipe rotators for 5 tons

- ***METAL SHEET and PROFILE PROCESSING***
  - Nr. 1 shearing machine for metal sheet thickness max. 10 mm length 1500 mm
  - Nr. 1 burnishing machine for metal sheet thickness max. 15 mm length 2000 mm
  - Nr. 2 automatic band saws
  - Nr. 1 hydraulic press from 70 tons
  - Nr. 1 cold beveling machine (bevel max 50 x 35°)
  - Nr. 1 cold beveling machine (bevel max 30 x 45°)
  - Nr. 1 cold beveling machine (bevel max 15 x 45°)
  - Nr. 1 flame beveling machine “FRO”
  - Nr. 1 radial drilling machine Axis x= 1700 diameter max 70 mm
  - Nr. 2 pillar drilling machines
  - Nr. 1 CNC tube bender
  - Nr. 1 punching machine “OMERA”
  - Nr. 5 working areas dimensions 5000 x 2500 mm

- ***WELDING***
  - Nr. 1 submerged arc welding machine with working dimensions equal to:
    - Axis x = 3.2 mt; Axis y = 4.5 mt ; Length = 30 mt
  - Nr. 1 automatic welding machine length 20 mt. capacity 700 A
  - Nr. 3 pulsed arc welding machines from 500 A
  - Nr. 5 automatic welding machines from 500 A
  - Nr. 4 automatic welding machines from 400 A
  - Nr. 1 automatic welding machine from 450 A
  - Nr. 1 Motoman welding robot 6 Axis with sliding plane of 10 mt and 2 positioners of 50 quintals. Welding machines SKS 400 A for double wire welding

- ***MECHANICAL MACHINING***
- Nr. 1 Lathe LABOR 255 (d.510 x 1600 mm)
- Nr. 1 Work machine FAMUP MM (2000 x 800 x 700 mm)